



Edition 4.0 2018-06 REDLINE VERSION

# INTERNATIONAL STANDARD



Low-frequency cables and wires with PVC insulation and PVC sheath – Part 1: General test and measuring methods

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ICS 33.120.20

ISBN 978-2-8322-5846-0

Warning! Make sure that you obtained this publication from an authorized distributor.

# CONTENTS

FC	FOREWORD4		
1	Scope	9	6
2	Norm	ative references	6
3	Terms	s and definitions	8
4	Stand	ard conditions for testing	8
5		s nsions	
Ũ		Selection and preparation of samples	
	5.1.1	Insulation	
	5.1.2	Sheath	
	5.1.3	Finished cable or wire	-
		Measurement of dimensions	
	5.2.1	Minimum thickness of insulation or sheath	
	5.2.2	Mean thickness of insulation or sheath	
	5.2.3	Diameter of finished cable or wire	
6	Mech	anical tests	.10
	6.1	Selection, marking and preparation of samples for tensile tests	.10
	6.1.1	Conductors	
	6.1.2	Insulation	
	6.1.3	Sheath	.11
	6.2	Measurement of cross-sectional area for tensile test	.12
	6.2.1	General	.12
	6.2.2	Insulation	.12
	6.2.3	Sheath	.13
	6.3	Tensile test	.13
	6.3.1	Conditioning of test pieces	.13
	6.3.2	Tensile testing procedure	.13
	6.3.3	Expression of results	.13
	6.4	Stripping properties of insulation	
	6.4.1	General	.13
	6.4.2	Test method	
7	Thern	nal stability and climatic tests	.14
	7.1	Accelerated ageing	.14
		Pressure test at high temperature	
	7.3	Resistance to flame propagation	
	7.3.1	General	
	7.3.2	Wires	
	7.3.3	Cables	
		Cold bend test	
	7.4.1	General	
	7.4.2	Insulation	
	7.4.3	Sheath	
		Heat shock test	
	7.5.1	General	
	7.5.2	Insulation	
	7.5.3	Sheath	
	7.6	Measurement of insulation shrinkage after overheating of conductor	. 10

7.7	Combined shrinkage and heat shock test	16
7.8	Solder test on tinned conductors	
8 Elec	trical tests	17
8.1	Electrical resistance of conductors	17
8.2	Dielectric strength	17
8.2.2	General	17
8.2.2	2 Wires	17
8.2.3	3 Cables	17
8.3	Insulation resistance	18
8.3.1	General	18
8.3.2	2 Wires	18
8.3.3	B Cables	18
8.4	Mutual capacitance	18
8.5	Capacitance unbalance (conductor to conductor)	18
Figure 1	– Dumb-bell test piece	12
Figure 2	– Small dumb-bell test piece	12
Figure 3	<ul> <li>Stripping properties of insulation</li> </ul>	13
	- Position of the sample in the text apparatus	
Table 1 -	Mandrel diameter according to mean thickness of sheath	16

– 4 –

### INTERNATIONAL ELECTROTECHNICAL COMMISSION

# LOW-FREQUENCY CABLES AND WIRES WITH PVC INSULATION AND PVC SHEATH –

### Part 1: General test and measuring methods

### FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

International Standard IEC 60189-1 has been prepared by subcommittee 46C: Wires and symmetric cables, of IEC technical committee 46: Cables, wires, waveguides, RF connectors, RF and microwave passive components and accessories.

This fourth edition cancels and replaces the third edition published in 2007. This edition constitutes a technical revision. This edition includes the following significant technical changes with respect to the previous edition:

- a) Test methods for dielectric strength and insulation resistance that were referenced in the previous edition have been withdrawn. They have been replaced with references to similar test methods described in current standards.
- b) References to the IEC 60811 series have been updated as the numbering of this series has completely been changed.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
46C/1099/FDIS	46C/1100/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all the parts in the IEC 60189 series, under the general title *Low-frequency cables* and wires with PVC insulation and PVC sheath, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The "colour inside" logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this publication using a colour printer.

## LOW-FREQUENCY CABLES AND WIRES WITH PVC INSULATION AND PVC SHEATH –

### Part 1: General test and measuring methods

#### 1 Scope

This part of IEC 60189 specifies mechanical, electrical and climatic test methods for lowfrequency cables and wires designed for use in telecommunication inside plants and equipment and in electronic devices employing similar techniques.

NOTE The other parts of IEC 60189 describe the construction and characteristics of each type of cable and wire.

#### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60028, International standard of resistance for copper

IEC 60068 (all parts), Environmental testing

IEC 60068-2-20:1979<sup>1</sup>, Basic environmental testing procedures – Part 2: Tests – Test T: Soldering

IEC 60227-2:1997, Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V – Part 2: Test methods

IEC 60332-1 (all parts), Tests on electric and optical fibre cables under fire conditions – Part 1: Test for vertical flame propagation for a single insulated wire or cable

IEC 60332-1-2, Tests on electric and optical fibre cables under fire conditions – Part 1-2: Test for vertical flame propagation for a single insulated wire or cable – Procedure for 1 kW premixed flame

IEC 60332-2 (all parts), Tests on electric and optical fibre cables under fire conditions – Part 2: Test for vertical flame propagation for a single small insulated wire or cable

IEC 60332-2-2, Tests on electric and optical fibre cables under fire conditions – Part 2-2: Test for vertical flame propagation for a single small insulated wire or cable – Procedure for diffusion flame

IEC 60811-1-1:1998, Common test methods for insulating and sheathing materials of electric cables and optical cables – Part 1-1: Methods for general application – Measurement of thickness and overall dimensions – Tests for determining the mechanical properties

<sup>&</sup>lt;sup>1</sup> This fourth edition was replaced in 2008 by a fifth edition *Environmental testing – Part 2-20: Tests – Test T: Test methods for solderability and resistance to soldering heat of devices with leads.* 

IEC 60189-1:2018 RLV © IEC 2018 - 7 -

IEC 60811-1-2:1985, Common test methods for insulating and sheathing materials of electric cables Part 1: Methods for general application Section Two: Thermal ageing methods

IEC 60811-1-3:1993, Common test methods for insulating and sheathing materials of electric and optical cables – Part 1-3: General application – Methods for determining the density – Water absorption tests – Shrinkage test

IEC 60811-1-4:1985, Common test methods for insulating and sheathing materials of electric cables – Part 1: Methods for general application – Section Four: Test at low temperature

IEC 60811-3-1:1985, Common test methods for insulating and sheathing materials of electric cables – Part 3: Methods specific to PVC compounds – Section One: Pressure test at high temperature – Tests for resistance to cracking

IEC 60811-201, Electric and optical fibre cables – Test methods for non-metallic materials – Part 201: General tests – Measurement of insulation thickness

IEC 60811-202, Electric and optical fibre cables – Test methods for non-metallic materials – Part 202: General tests – Measurement of thickness of non-metallic sheath

IEC 60811-203, Electric and optical fibre cables – Test methods for non-metallic materials – Part 203: General tests – Measurement of overall dimensions

IEC 60811-401, Electric and optical fibre cables – Test methods for non-metallic materials – Part 401: Miscellaneous tests – Thermal ageing methods – Ageing in an air oven

IEC 60811-501, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 501: Mechanical tests – Tests for determining the mechanical properties of insulating and sheathing compounds* 

IEC 60811-502, Electric and optical fibre cables – Test methods for non-metallic materials – Part 502: Mechanical tests – Shrinkage test for insulations

IEC 60811-504, Electric and optical fibre cables – Test methods for non-metallic materials – Part 504: Mechanical tests – Bending tests at low temperature for insulation and sheaths

IEC 60811-508, Electric and optical fibre cables – Test methods for non-metallic materials – Part 508: Mechanical tests – Pressure test at high temperature for insulation and sheaths

IEC 60811-509, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 509: Mechanical tests – Test for resistance of insulations and sheaths to cracking (heat shock test)* 

IEC 60885-1:1987, Electrical test methods for electric cables Part 1: Electrical tests for cables, cords and wires for voltages up to and including 450/750 V

ISO 6892:1998, Metallic materials – Tensile testing at ambient temperature

ISO 6892-1, Metallic materials – Tensile testing – Part 1: Method of test at room temperature

EN 50289-1-5, Communication cables – Specifications for test methods – Part 1-5: Electrical test methods – Capacitance.SEC5:Capacitance





Edition 4.0 2018-06

# INTERNATIONAL STANDARD

Low-frequency cables and wires with PVC insulation and PVC sheath – Part 1: General test and measuring methods



# CONTENTS

FC	DREWO	RD	4
1	Scop	e	6
2	Norm	ative references	6
3	Term	s and definitions	7
4	Stand	dard conditions for testing	8
5		nsions	
U	5.1	Selection and preparation of samples	
	5.1.1		
	5.1.1		
	5.1.2		
	5.2	Measurement of dimensions	-
	5.2.1	Minimum thickness of insulation or sheath	
	5.2.1		
	5.2.2		
6		anical tests	
0			
	6.1 6.1.1	Selection, marking and preparation of samples for tensile tests	
	6.1.1		
	6.1.2		
	6.2	Measurement of cross-sectional area for tensile test	
	6.2.1	General	
	6.2.1		
	6.2.2		
	6.3	Tensile test	
	6.3.1	Conditioning of test pieces	
	6.3.2		
	6.3.3		
	6.4	Stripping properties of insulation	
	6.4.1	General	
	6.4.2		
7	••••=	nal stability and climatic tests	
'			
	7.1 7.2	Accelerated ageing Pressure test at high temperature	
	7.2	Resistance to flame propagation	
	7.3.1	General	
	7.3.1		
	7.3.2		
	7.3.3	Cold bend test	
	7.4.1	General	
	7.4.1		
	7.4.2		
	7.4.3	Heat shock test	
	7.5	General	
	7.5.1		
	7.5.2		
	7.5.3	Measurement of insulation shrinkage after overheating of conductor	
	1.0	measurement or mountation antimage after overheating of conductor	. 10

	7.7	Combined shrinkage and heat shock test	15
	7.8	Solder test on tinned conductors	15
8	Elect	trical tests	16
	8.1	Electrical resistance of conductors	16
	8.2	Dielectric strength	16
	8.2.1	General	16
	8.2.2	2 Wires	16
	8.2.3	Cables	16
	8.3	Insulation resistance	17
	8.3.1	General	17
	8.3.2	2 Wires	17
	8.3.3	Cables	17
	8.4	Mutual capacitance	17
	8.5	Capacitance unbalance (conductor to conductor)	17
Fig	gure 1 -	- Dumb-bell test piece	11
Fig	gure 2 -	- Small dumb-bell test piece	11
Fig	gure 3 -	- Stripping properties of insulation	13
Fig	gure 4 -	- Position of the sample in the text apparatus	13
Та	ble 1 –	Mandrel diameter according to mean thickness of sheath	15

### INTERNATIONAL ELECTROTECHNICAL COMMISSION

# LOW-FREQUENCY CABLES AND WIRES WITH PVC INSULATION AND PVC SHEATH –

### Part 1: General test and measuring methods

### FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60189-1 has been prepared by subcommittee 46C: Wires and symmetric cables, of IEC technical committee 46: Cables, wires, waveguides, RF connectors, RF and microwave passive components and accessories.

This fourth edition cancels and replaces the third edition published in 2007. This edition constitutes a technical revision. This edition includes the following significant technical changes with respect to the previous edition:

- a) Test methods for dielectric strength and insulation resistance that were referenced in the previous edition have been withdrawn. They have been replaced with references to similar test methods described in current standards.
- b) References to the IEC 60811 series have been updated as the numbering of this series has completely been changed.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
46C/1099/FDIS	46C/1100/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all the parts in the IEC 60189 series, under the general title *Low-frequency cables and wires with PVC insulation and PVC sheath*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

## LOW-FREQUENCY CABLES AND WIRES WITH PVC INSULATION AND PVC SHEATH –

# Part 1: General test and measuring methods

### 1 Scope

This part of IEC 60189 specifies mechanical, electrical and climatic test methods for lowfrequency cables and wires designed for use in telecommunication inside plants and equipment and in electronic devices employing similar techniques.

NOTE The other parts of IEC 60189 describe the construction and characteristics of each type of cable and wire.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068 (all parts), Environmental testing

IEC 60068-2-20:1979<sup>1</sup>, Basic environmental testing procedures – Part 2: Tests – Test T: Soldering

IEC 60227-2:1997, Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V – Part 2: Test methods

IEC 60332-1-2, Tests on electric and optical fibre cables under fire conditions – Part 1-2: Test for vertical flame propagation for a single insulated wire or cable – Procedure for 1 kW premixed flame

IEC 60332-2-2, Tests on electric and optical fibre cables under fire conditions – Part 2-2: Test for vertical flame propagation for a single small insulated wire or cable – Procedure for diffusion flame

IEC 60811-201, Electric and optical fibre cables – Test methods for non-metallic materials – Part 201: General tests – Measurement of insulation thickness

IEC 60811-202, Electric and optical fibre cables – Test methods for non-metallic materials – Part 202: General tests – Measurement of thickness of non-metallic sheath

IEC 60811-203, Electric and optical fibre cables – Test methods for non-metallic materials – Part 203: General tests – Measurement of overall dimensions

IEC 60811-401, Electric and optical fibre cables – Test methods for non-metallic materials – Part 401: Miscellaneous tests – Thermal ageing methods – Ageing in an air oven

<sup>1</sup> This fourth edition was replaced in 2008 by a fifth edition *Environmental testing – Part 2-20: Tests – Test T: Test methods for solderability and resistance to soldering heat of devices with leads.* 

IEC 60189-1:2018 © IEC 2018

IEC 60811-501, Electric and optical fibre cables – Test methods for non-metallic materials – Part 501: Mechanical tests – Tests for determining the mechanical properties of insulating and sheathing compounds

IEC 60811-502, Electric and optical fibre cables – Test methods for non-metallic materials – Part 502: Mechanical tests – Shrinkage test for insulations

IEC 60811-504, Electric and optical fibre cables – Test methods for non-metallic materials – Part 504: Mechanical tests – Bending tests at low temperature for insulation and sheaths

IEC 60811-508, Electric and optical fibre cables – Test methods for non-metallic materials – Part 508: Mechanical tests – Pressure test at high temperature for insulation and sheaths

IEC 60811-509, Electric and optical fibre cables – Test methods for non-metallic materials – Part 509: Mechanical tests – Test for resistance of insulations and sheaths to cracking (heat shock test)

ISO 6892-1, Metallic materials – Tensile testing – Part 1: Method of test at room temperature

EN 50289-1-5, Communication cables – Specifications for test methods – Part 1-5: Electrical test methods – Capacitance.SEC5:Capacitance